

The words in **Friction** of length of at least 3 are:

fro **fir** fit **fin** for **rio**
rot **ron** ito **ion** cot **con**
tin **ton** oft **nor** not **fort**
foci **font** rift **rico** riot **ifni**
iron **icon** into **corn** coin **trio**
torn **toni** orin **frito** front **fiori**
croft **tonic** ironic **nitric** fiction **friction**